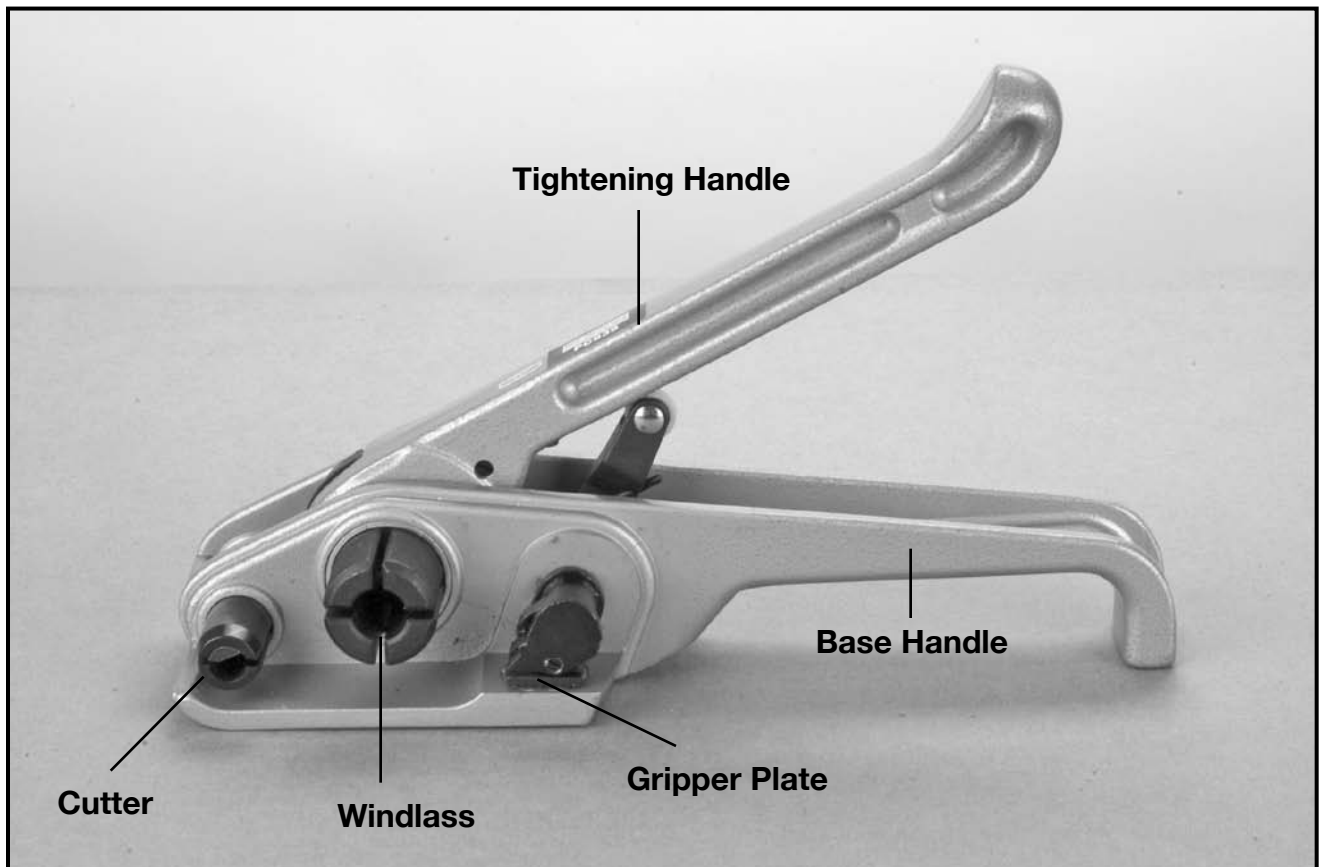


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# Instruction Manual

## PC939

### Polypropylene and Polyester Strapping Tensioner



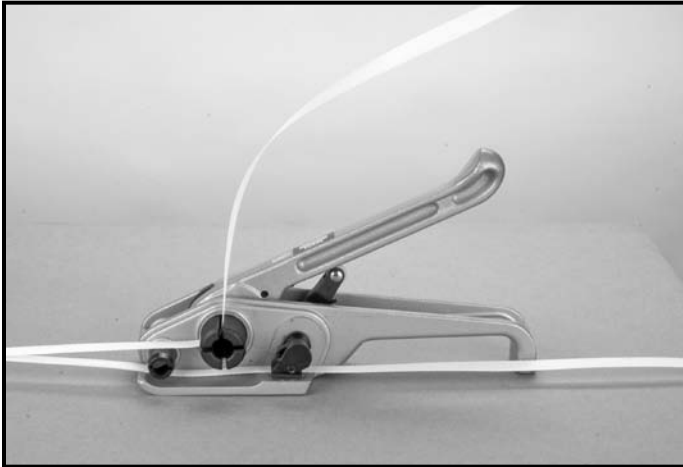
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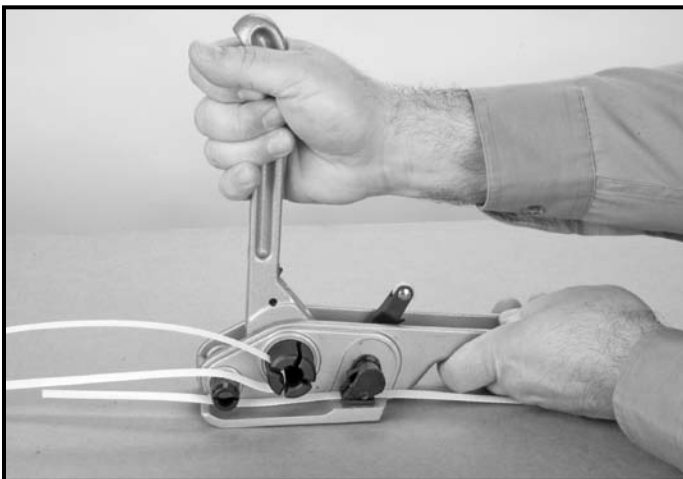
# PC939 INSTRUCTIONS

## How to use a polypropylene & polyester strapping tensioner



### 1. Threading tensioner

- Wrap both ends of strapping around product.
- Squeeze handle and base together.
- Insert the shorter end of strapping under the gripper plate and cutter wheel leaving approximately 5" of strapping off the front end.
- Release handle and base.
- Feed the other end through the cutter wheel and up through the windlass.
- Put strapping as tight as possible.



### 2. Tensioning

- Move tightening handle forward and back to begin tensioning.
- Continue back and forth motion until strapping has reached desired tension.

### 3. Placing the seal

- Seal should be placed open side down on top of the ends of strapping.

### 4. Sealing

- Close nose of sealer around seal.
- Crimp tightly around strapping.



### 5. Removing excess

- Squeeze handle and base together to cut strapping.
- Slide tool off to the right.

### Maintenance

Tools do need to be cleaned and maintained periodically with a steel brush or dry compressed air. Lubricate all moving parts with light machine oil.

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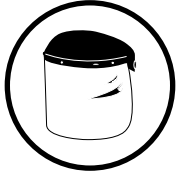
# PC939 Safety Instructions



**1.** This tool (or cutter) was designed and manufactured for safe handling during operation. For effective use of this product, please read and follow all safety, maintenance and operating instructions.



**4.** When cutting the strap, hold the upper portion and stand at a safe distance away from the strap, as the lower strap will snap forward.



**2.** Always wear, eye face and hand protection when operating this tool



**5.** Do not stand in line with the strap while it is being tensioned, the strap could break if over tensioned.



**3.** Do not put hands or other parts of the body between the strap and the package.



**6.** Use the original packing products replacement parts.

## PC939 Parts List

Part No.	Order No.	Description	Qty.
1	PC960	Base	1
6	PF486	Base plug	1
7	PC966	Base toggle spring	1
9	PC967	Screw M4x10	2
10	PC968	Leg	1
11	PC983	Screw M4x8	1
12	PC969	Gripper	1
13	PC970	Gripper screw	1
14	PC971	Foot spring	1
15	PC972	Lever release assembly	1
16	PC973	Main spring	1
17	PC974	Main spring bushing	1
18	PC975	Spring pin	1

Part No.	Order No.	Description	Qty.
20	PC977	Toggle	2
21	PC978	Base shaft	1
22	PC979	Handle shaft	1
23	PC980	Cutting blade	1
24		Cutting housing	
25	PC982	Blade lever	1
28	PC984	Handle	1
29	PC986	Nose hook	1
30	PC987	Handle spring	1
31	PC988	Windlass	1
32	PC989	Ratchet wheel	1
33	PC990	Clip spring	1
	35	Screw M4x8	1

