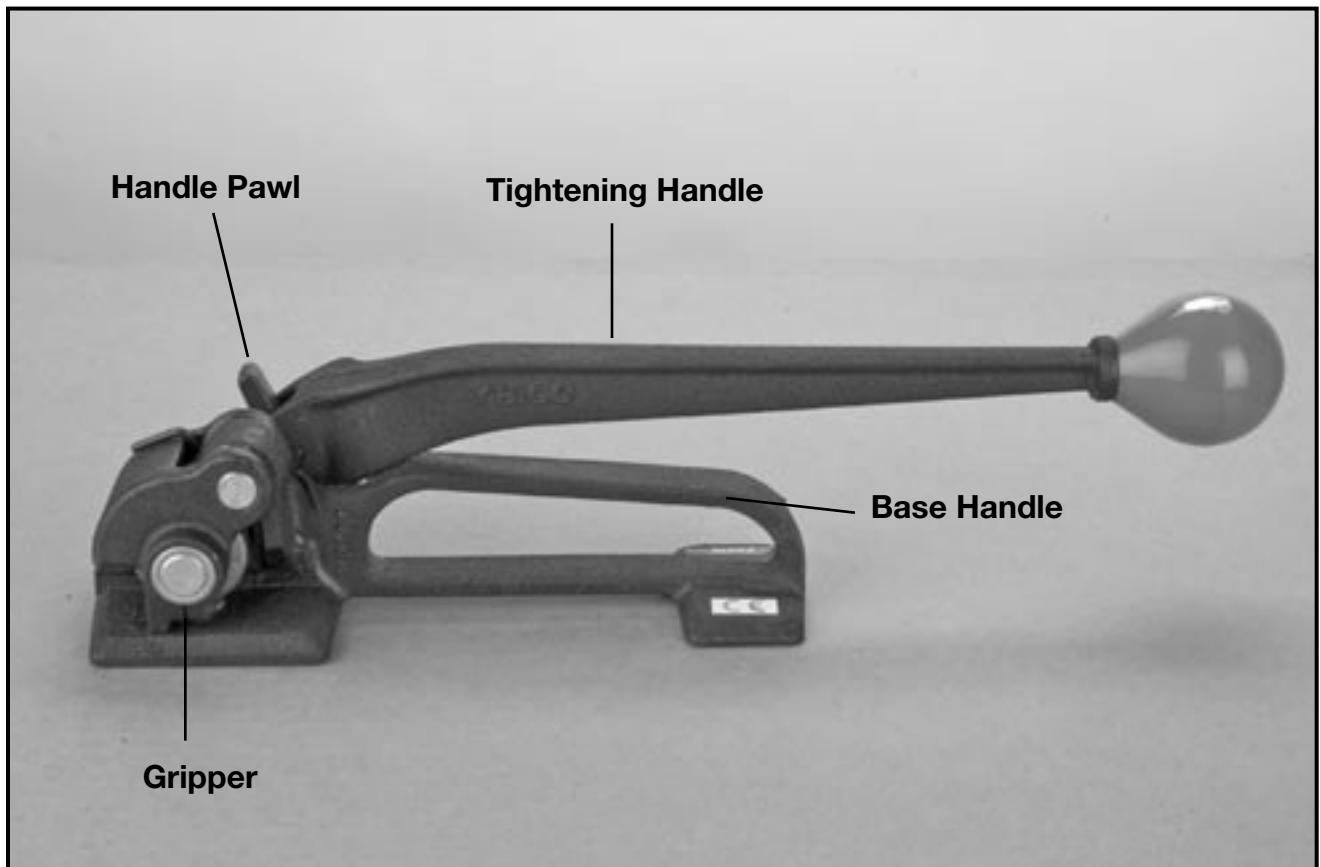


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# Instruction Manual

## PC938

### Steel Strapping Tensioner

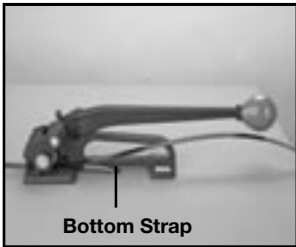


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# PC938 INSTRUCTIONS

## How to use a steel strapping tensioner



### 1. Threading Tensioner

- Wrap both ends of strapping around product.
- Sandwich strapping with the bottom strap facing towards you.
- Squeeze handle towards base and insert strapping under the gripper.
- Pull strapping as close to product as possible to reduce amount of tensioning that will be necessary.



### 2. Tensioning

- Move handle back and forth to begin tensioning.
- Continue back and forth motion until strapping has reached desired tension.



### 3. Placing the Seal

- Seal should be placed open side down on top of both pieces of strapping.

### 4. Sealing

- Close nose of sealer around seal.
- Crimp tightly around strapping.

### 5. Repositioning the Tightening Handle

- If handle is in forward position you will need to push Handle Pawl forward and allow handle to fall to the base (this allows you to remove the tensioner when finished or to realign strapping during tensioning).

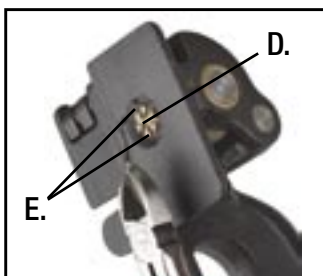
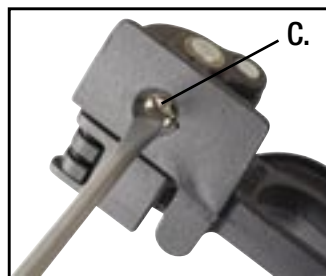
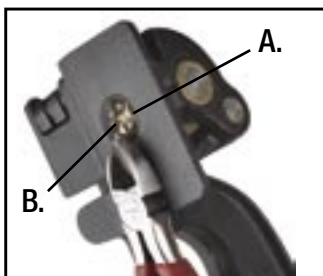
### 6. Removing Excess

- When finished, cut excess strapping with a steel strapping cutter.

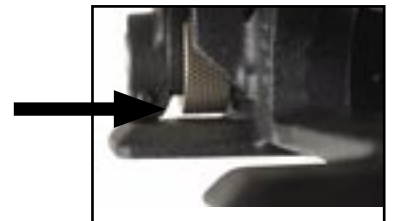
## MAINTENANCE

Tools do need to be cleaned and maintained periodically with a steel brush or dry compressed air.  
Lubricate all moving parts with light machine oil.

## TROUBLESHOOTING



If the tensioner doesn't grip properly, the gap between both grip heads is probably too wide:



- Turn tool upside down
- Remove bottom gripper (A) lock pin (B)
- Using a flat screwdriver, screw the bottom gripper to desired distance to the top gripping wheel (C)
- Align the closest slot (D) with the two side holes (E) and reinstall bottom gripper lock pin
- Test the tool

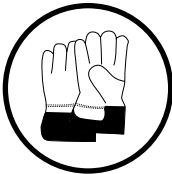
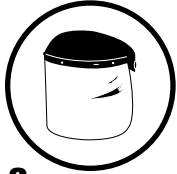
# PC938 Safety Instructions



**1.** This tool (or cutter) was designed and manufactured for safe handling during operation. For effective use of this product, please read and follow all safety, maintenance and operating instructions.



**4.** When cutting the strap, hold the upper portion and stand at a safe distance away from the strap, as the lower strap will snap forward.



**2.** Always wear eye face and hand protection when operating this tool.



**5.** Do not stand in line with the strap while it is being tensioned, the strap could break if over tensioned.



**3.** Do not put hands or other parts of the body between the strap and the package.



**6.** Use the original packing products replacement parts.

## PC938 Parts List

Part No.	Order No.	Description	Qty.
1	PC991	Handle	1
2	PC992	Knob	1
3	PC993	Base	1
4	PC994	Handle pawl	1
5	PC995	Handle pawl spring	1
6	PC996	Crosshead pin	1
7	PC997	Ratchet gear	1
8	PC998	Support frame	1
9	PC999	Shaft	1
10	PD001	Bushing	1
11	PD002	3/16" Cap Screw	1
12	PD003	Feedwheel	1
13	PD004	Support pin	1
14	PD005	Feedwheel support spring	1
15	PD006	Retaining pawl pin	1
16	PD007	Pawl spring	2
17	PD008	Long pawl	1
18	PD009	Short pawl	1
19	PD010	Clutch plug	1
20	PD011	Clutch plug pin	1

