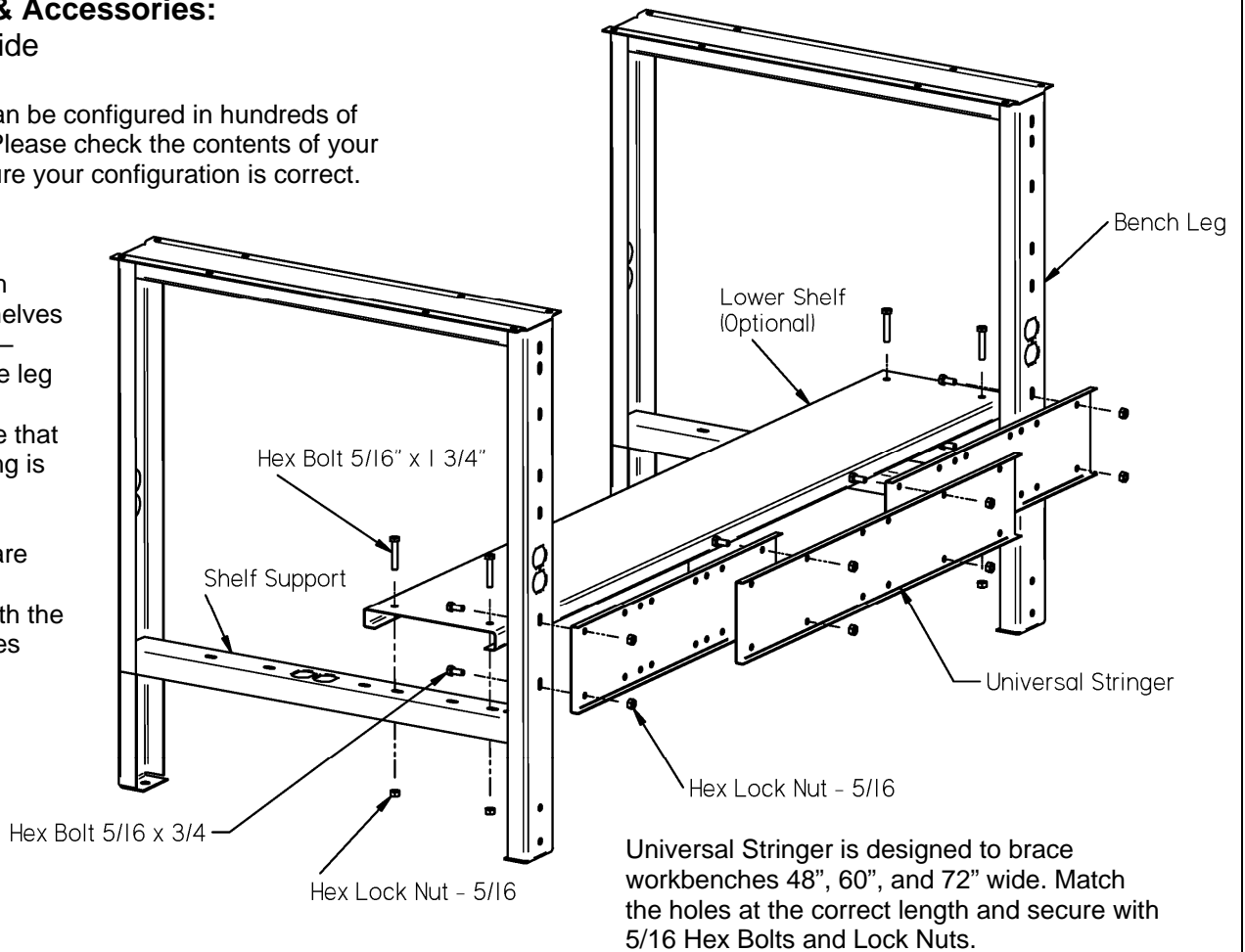


Workbench & Accessories: Assembly Guide

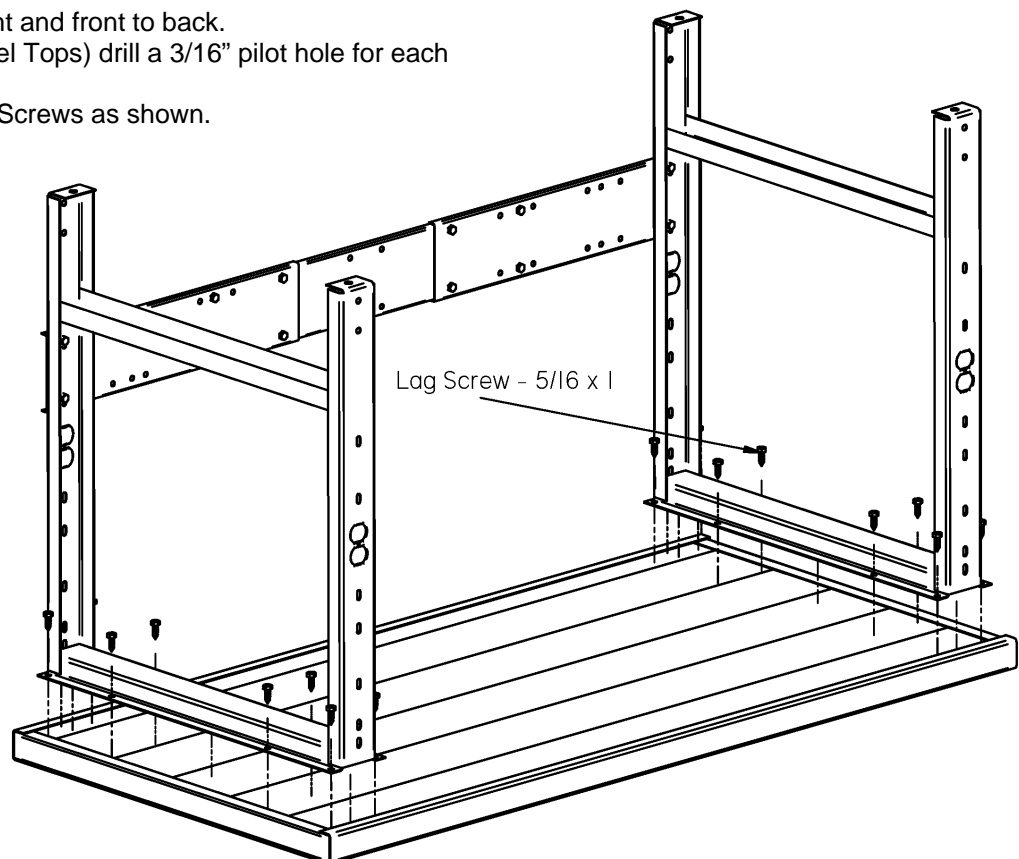
Workbenches can be configured in hundreds of different ways. Please check the contents of your package to ensure your configuration is correct.

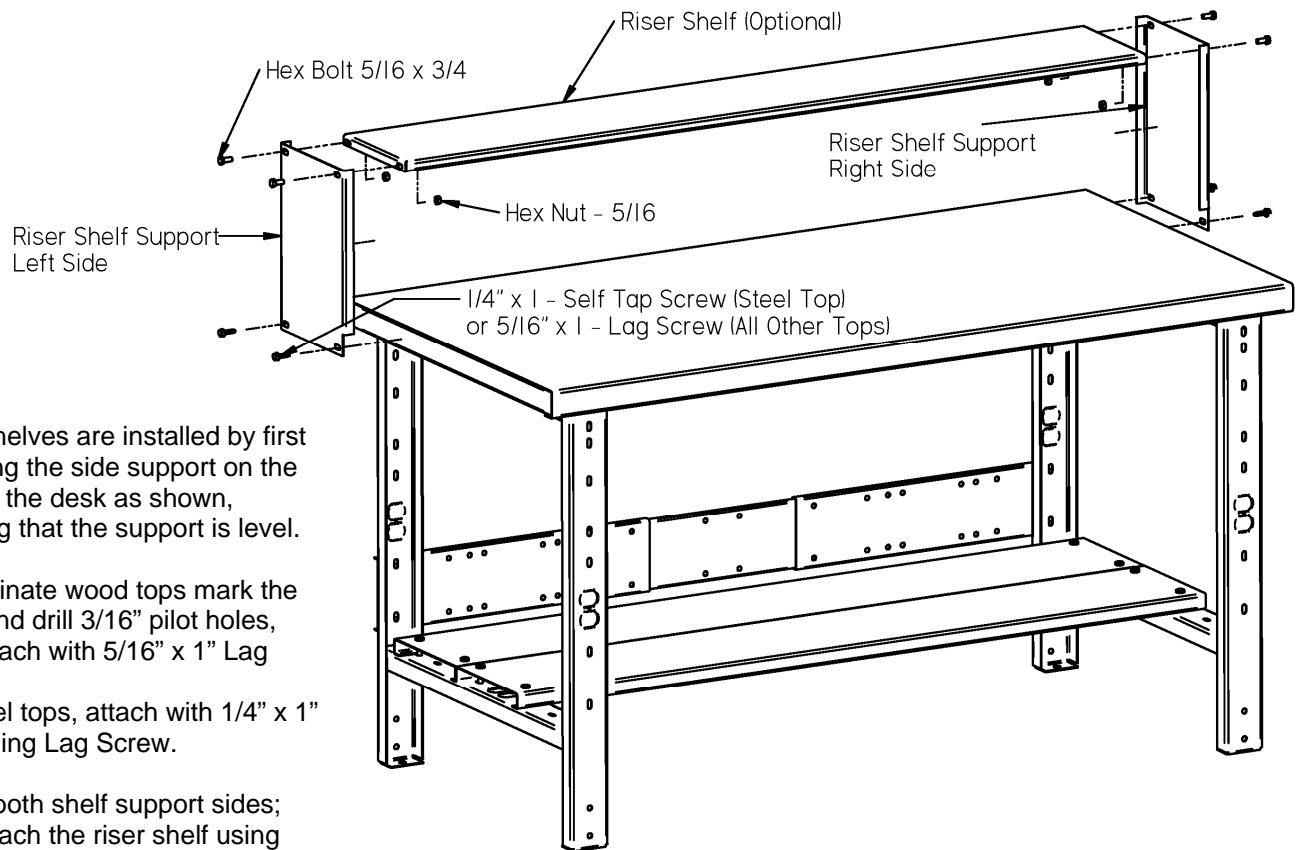
If your workbench includes lower shelves and/or a stringer – attach them to the leg sets as shown. This helps ensure that the leg set spacing is correct.

Ensure the legs are positioned symmetrically, with the shelf support holes matching.



Centre the leg set; left to right and front to back.
For Bench Tops (except Steel Tops) drill a 3/16" pilot hole for each Hex Lag Bolt.
Attach the legs set with Lag Screws as shown.



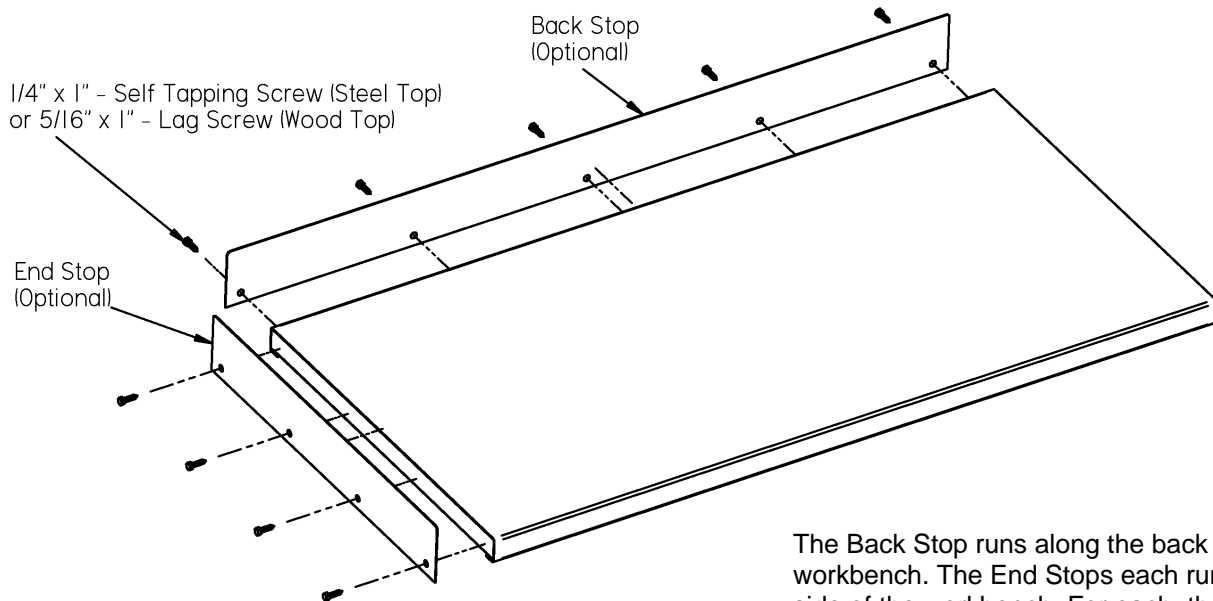


Riser shelves are installed by first mounting the side support on the edge of the desk as shown, ensuring that the support is level.

For laminate wood tops mark the holes and drill 3/16" pilot holes, then attach with 5/16" x 1" Lag Bolts.

For steel tops, attach with 1/4" x 1" self-drilling Lag Screw.

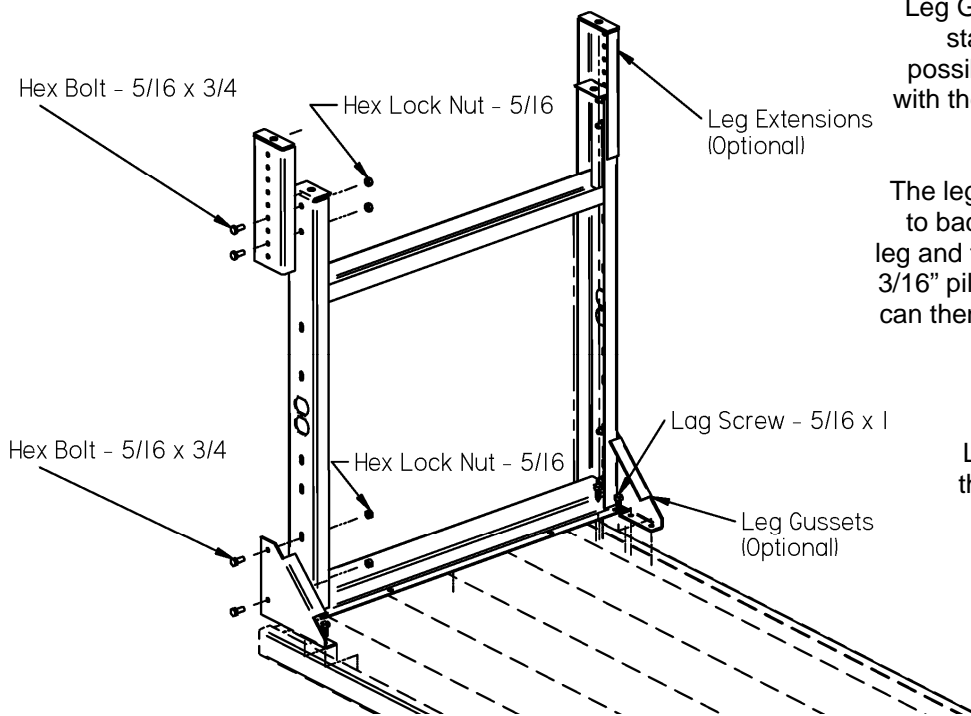
Attach both shelf support sides; then attach the riser shelf using 5/16" x 3/4" Hex Bolts, and 5/16" Lock Nuts as pictured.



Mark and drill 3/16" pilot holes at each fastener location for all tops (except steel). Attach stops with 5/16" x 1" Lag Screws. For steel tops, use 1/4" x 1" Self-tapping Screws.

The Back Stop runs along the back of the workbench. The End Stops each run along one side of the workbench. For each, the bottom edge should be flush with the bottom of the bench surface, and each length should be centered.

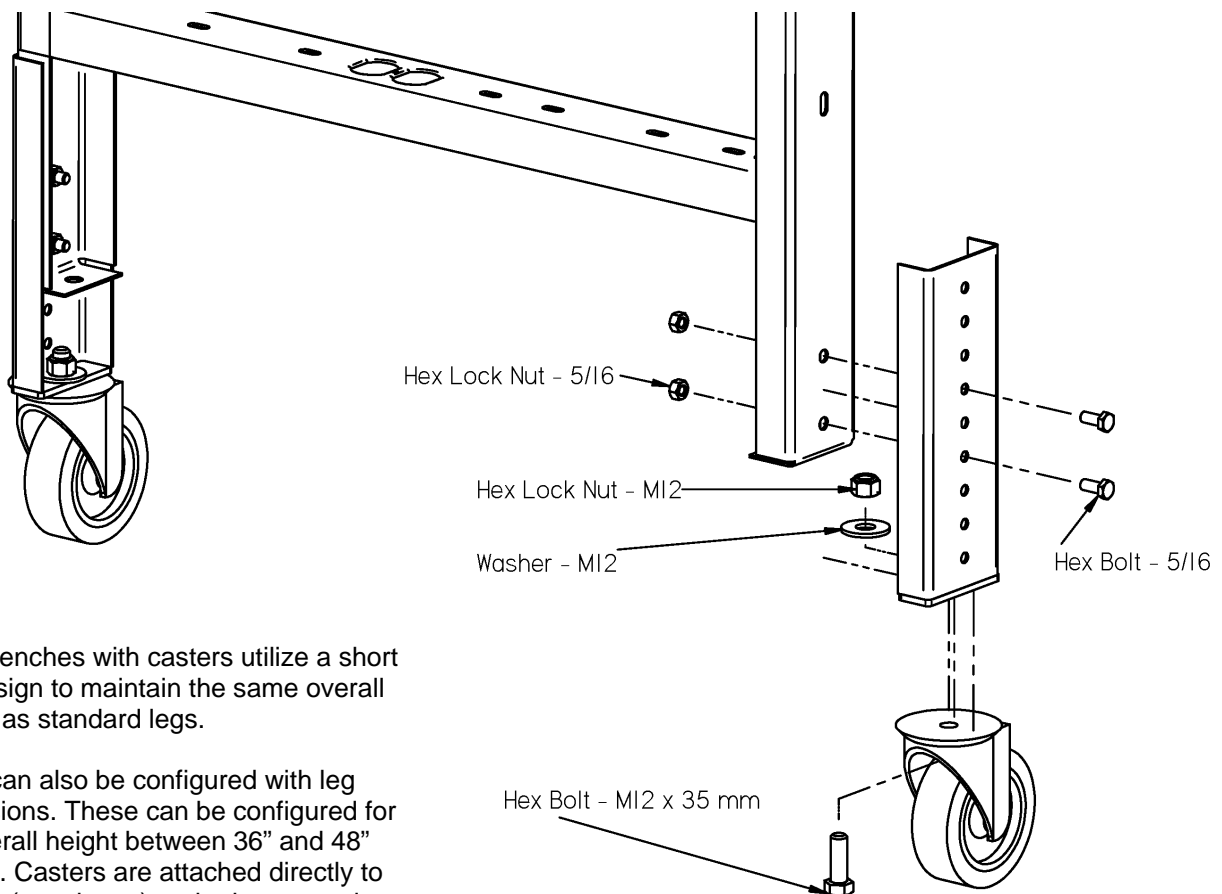
If ends stops are used along with riser shelves, they should be installed simultaneously. The end stop may require an additional 5/16" hole drilled to align with shelf support holes.



Leg Gussets are used to provide additional stability when the use of stringers is not possible. Gussets are first bolted to the leg with the included 5/16" x 3/4" bolt, and 5/16" Lock Nut as pictured.

The leg and gusset should be centered front to back, with no less than 3/4" between the leg and the edge of the top. Mark and drill the 3/16" pilot holes for each. The leg and gusset can then be attached to the table top with the included 5/16" Lag Screws.

Leg extensions allow you to configure the overall height of the desk between 34" and 40" inches. Attach the extension with the widest possible spacing between the bolts, using the included 5/16" x 3/4" Hex Bolts.



Workbenches with casters utilize a short leg design to maintain the same overall height as standard legs.

They can also be configured with leg extensions. These can be configured for an overall height between 36" and 48" inches. Casters are attached directly to the leg (not shown) or the leg extension using the M12 fasteners as shown.