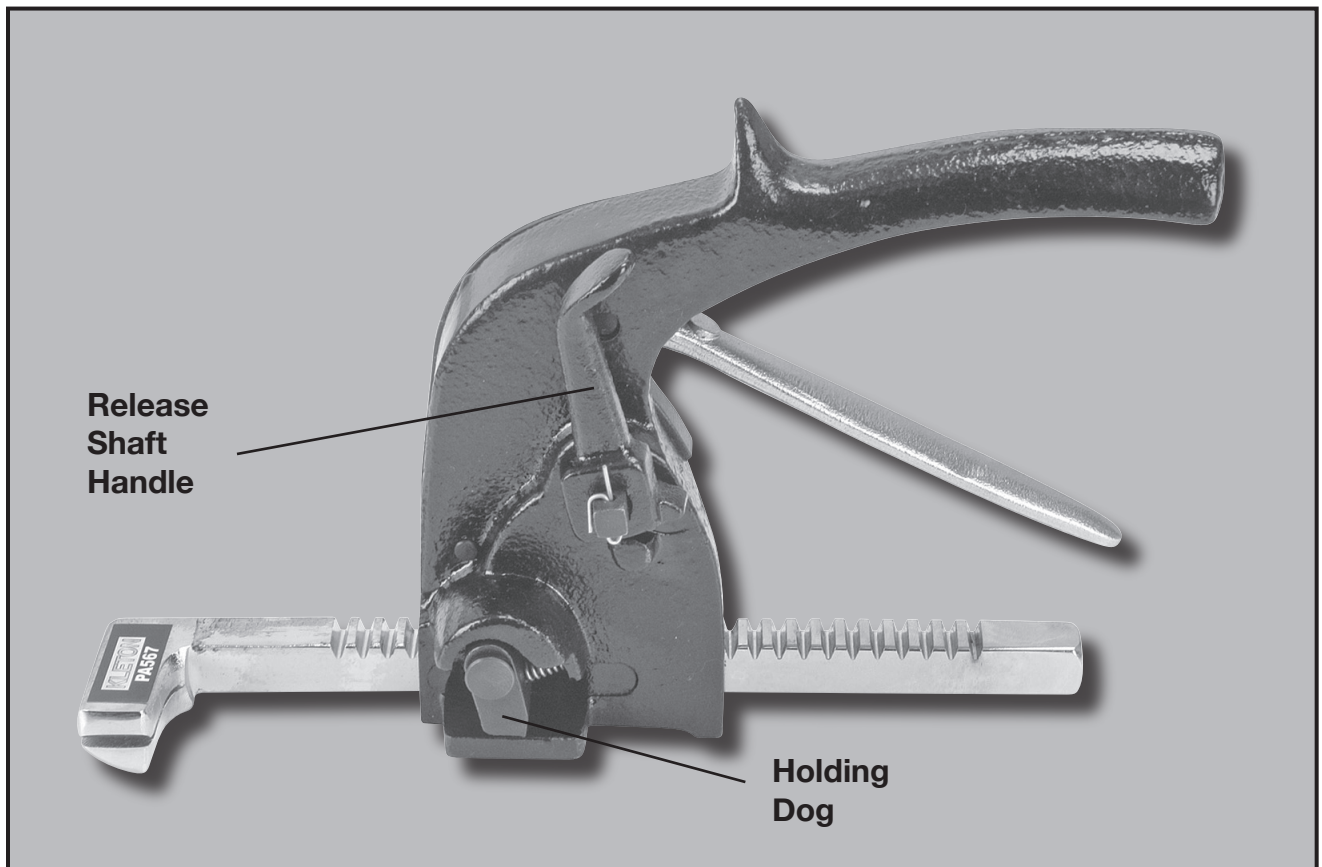

Instruction Manual

PA567

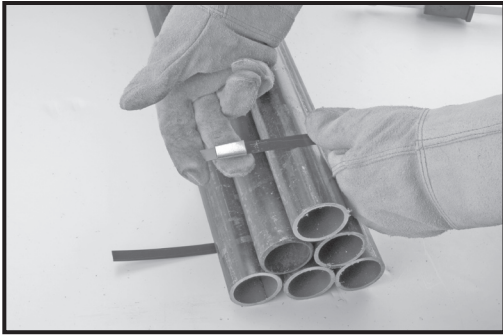
Steel Strapping Push Bar Tensioner for Irregular Surfaces



KLETON

PA567 INSTRUCTIONS

How to use a steel strapping push bar tensioner



1. Threading Tensioner

- Wrap both ends of strapping around product.
- Insert closed seal on the strap towards you.
- Bend approximately 1-1/2" of the strap under the seal.
- Insert the other end of the strap into the seal.
- Pull strapping as close to product as possible to reduce amount of tensioning that will be necessary.



2. Tensioning

- Install the strap tensioner using the strap left over, the strap goes through the push bar and the holding dog.
- The tensioner will push towards the seal.
- Operate crank handle to tension strap.
- Continue cranking motion until strapping has reached desired tension.



3. Sealing

- Close nose of sealer around seal.
- Crimp tightly around strapping.

4. Remove the tensioner when finish or to realign during tensioner

- Use the release shaft handle to release tension on the tensioner and slide it to the right.



5. Removing Excess

- When finished, cut excess strapping with a steel strapping cutter.



MAINTENANCE

Tools do need to be cleaned and maintained periodically with a steel brush or dry compressed air. Lubricate all moving parts with light machine oil.

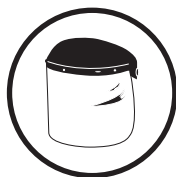
PA567 Safety Instructions



1.
This tool (or cutter) was designed and manufactured for safe handling during operation. For effective use of this product, please read and follow all safety, maintenance and operating instructions.



4.
When cutting the strap, hold the upper portion and stand at a safe distance away from the strap, as the lower strap will snap forward.



2.
Always wear, eye face and hand protection when operating this tool



5.
Do not stand in line with the strap while it is being tensioned, the strap could break if over tensioned.



3.
Do not put hands or other parts of the body between the strap and the package.



6.
Use the original packing products replacement parts.

Part No.	Order No.	Description	Qty.
1	PD012	Pusher bar ratchet wheel	1
2	PD013	Pulling ratchet wheel	1
3	PD014	Holding pawl	1
4	PD015	Pin	1
5	PD016	Spring pin	1
6	PD017	Holding dog	1
6A	PD018	Holding dog shaft	1
6B	PD019	Shaft set screw	2
7	PD020	Spring	1
8	PD021	Long spring	1
9	PD022	Release shaft	1
9A	PD022	YL pin	1
10	PD024	Release shaft handle	1
11	PD025	Bolt	1
12	PD026	Bolt	1
12A	PD026	Washer	1
13	PD028	Cover plate	1
14	PD029	Pulling pawl	1
15	PD030	Pin	1
16	PD031	Handle	1
17	PD032	Pin	1
18	PD033	Cover	1
19	PD034	Pusher bar	1

PA567 Parts List

