

ALUMINUM HAND TRUCKS Assembly Instructions

Step 1

Step 2



- a- Insert handle into frame, on the end with plastic caps
 b- Align holes, and
- insert bolts



c- Tighten bolts using locknut



- Remove bolts on frame bracket that are attached to the bottom of the frame
- Align the holes on the frame with the frame bracket, hold in position



- c- Slide nose plate onto frame, aligning same holes as step 2-b
- d- Align one of the wheel brackets on the outside of the frame with the aligned holes of step 2-c



- e- Insert bolts through aligned holes and tighten using locknut
- f- Repeat steps 2-d and 2-e on opposite side

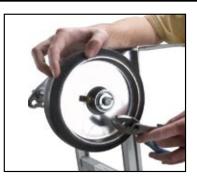
Step 3



a- Insert axle into wheel bracket
b- Note: for 8" wheel use lower hole on wheel bracket
For 10" wheel use higher hole on wheel bracket



- Align spring pins with slots on wheel bracket and hammer half way through the hole on the axle
- d- Repeat step 3-c on opposite side



- e- Put washer on both ends of the axle
- f- Insert wheel on the axle
- g- Repeat step 3-f on opposite side
- **h** Put second washer on both ends of the axle
- i- Insert cotter pin through hole at the end of the axle
- j- Bend the ends of the cotter pin to lock wheel into position